

## ADHESIVE QUICK REFERENCE SELECTION CHART

### ACRI-BOND 105 & WELD-ON 3

SELECTION CHART	ACRYLIC	PC	HIPS	ABS	PVC	PETG
AC - Acrylic	■					
PC - Polycarbonate	■	■				
HIPS - High Impact Polystyrene	■	■	■			
ABS - Acrylonitrile-Butadiene-Styrene	■			■		
PVC - (sheets/foam) Poly Vinyl Cholride					■	
PETG - Poly Ethylene Terephthalate						■

Very fast curing water thin, clear solvent cement ideal for joining uncross linked cast and extruded acrylic, polycarb and ABS. It provides instant initial bonding. Recommended application can be brush, syringe or needle applicator.

### ACRI-BOND 110 & WELD-ON 16

SELECTION CHART	ACRYLIC	PC	HIPS	ABS	PVC	PETG
AC - Acrylic	■					
PC - Polycarbonate	■	■				
HIPS - High Impact Polystyrene	■	■	■			
ABS - Acrylonitrile-Butadiene-Styrene	■			■		
PVC - (sheets/foam) Poly Vinyl Cholride					■	
PETG - Poly Ethylene Terephthalate						■

Clear thickened acrylic cement suitable for use with cast acrylic, PVC and ABS. It leaves a clear finish on all materials and provides very strong bonding. It is fast drying and the initial bond is firm within a short time.

### ACRI-BOND 120

SELECTION CHART	ACRYLIC	PC	HIPS	ABS	PVC	PETG
AC - Acrylic	■					
PC - Polycarbonate	■	■				
HIPS - High Impact Polystyrene	■	■	■			
ABS - Acrylonitrile-Butadiene-Styrene	■			■		
PVC - (sheets/foam) Poly Vinyl Cholride					■	
PETG - Poly Ethylene Terephthalate						■

Very fast curing water thin, clear solvent cement suitable for joining ABS, HIPS, PVC and PETG. Recommended application can be brush, syringe or needle applicator.

### ACRI-BOND 125

SELECTION CHART	ACRYLIC	PC	HIPS	ABS	PVC	PETG
AC - Acrylic	■					
PC - Polycarbonate	■	■				
HIPS - High Impact Polystyrene	■	■	■			
ABS - Acrylonitrile-Butadiene-Styrene	■			■		
PVC - (sheets/foam) Poly Vinyl Cholride					■	
PETG - Poly Ethylene Terephthalate						■

Clear thickened cement that can provide virtually bubble free joining. It is suitable for joining acrylic to acrylic, polycarb, HIPS and ABS. It leaves a clear finish and provides very strong bonding.

### ACRYLITE

SELECTION CHART	ACRYLIC	PC	HIPS	ABS	PVC	PETG
AC - Acrylic	■					
PC - Polycarbonate	■	■				
HIPS - High Impact Polystyrene			■			
ABS - Acrylonitrile-Butadiene-Styrene				■		
PVC - (sheets/foam) Poly Vinyl Cholride					■	
PETG - Poly Ethylene Terephthalate						■

Clear medium viscosity cement for use in fabrication of cell-cast acrylic products.